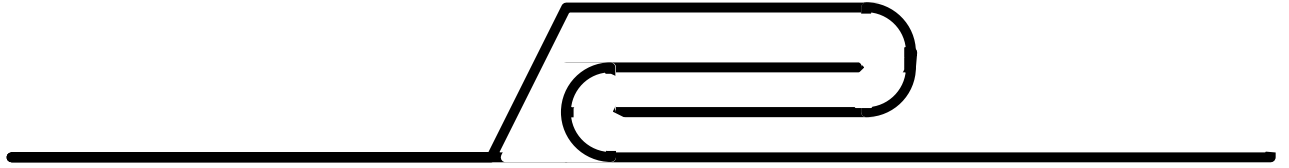


Solder Temperature Chart



Alloy: TIN-LEAD	Melting Range °F	Melting Range °C
Sn63Pb37	361	183
Sn60Pb40	361 - 374	183 - 190
Sn55Pb45	361 - 397	183 - 203
Sn50Pb50	361 - 420	183 - 214
Sn45Pb55	361 - 440	183 - 225
Sn40Pb60	361 - 460	183 - 238
Sn35Pb65	361 - 477	183 - 247
Sn30Pb70	361 - 496	183 - 258
Sn25Pb75	361 - 514	183 - 268
Sn20Pb80	361 - 536	183 - 280
Sn10Pb90	514 - 576	268 - 302
Sn05Pb95	574 - 597	301 - 314
LEAD-FREE		
Sn96.5Ag3.5	430	221
Sn96Ag04	430 - 444	221 - 229
Sn95Ag05	430 - 473	221 - 245
100%Sn	450	232
Sn95Sb05	450 - 464	232 - 240